SAE AS50881 / IPC/WHMA-A-620 / IPC J-STD-001 ISO 9001:2015 / AS9100D / CMMI Level III



# WIRE HARNESS MANUFACTURING

#### Experienced Technicians, Quality Harnesses

Our technicians have over 25 years of experience in the industry; combining knowledge with innovation, we provide reliable, high-quality products tailored for each customer's unique needs.

KIHOMAC's capabilities spans the spectrum of Aerospace Electrical Wiring supporting aircraft (fighter, bomber, cargo and support), ICBMs, ground equipment, test equipment, and support equipment. We are able to design and build harnesses ranging from high-speed data cables, digital video cables, and large gauge power cables, to complex branched wire harness assemblies, including coaxial, twinaxial, triaxial, and quadraxial contacts.

We maintain IPC/WHMA certifications and inspect all work to the applicable standards.



Tooling



Cable Braiding Example



Wardwell Wire Harness Braiding Machine



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- Build-to-Print Aircraft Modification Kit Harnesses
- Braided Compact Wiring Harnesses
- Prototyping
- Twisted, Shielded Cabling
- Coaxial Cabling
- 1553 Data Buses
- Laser Wire Marking
- Test Harnesses
- Reverse Engineering
- Wiring Harness Repairs
  - Parts Obsolesence Research
     Fit/Form/Function
    Identification & Replacement

# Tooling & Equipment

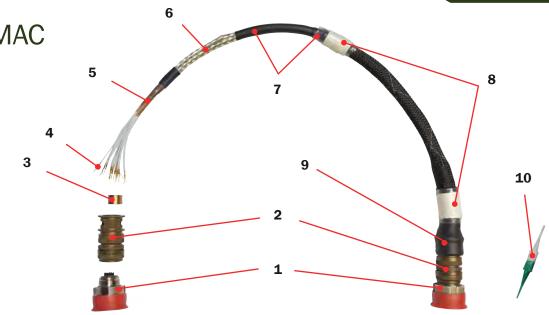
- Schleuniger 5200 Wire Stripper
- Nova 800 Laser Wire Marker
- Heavy Wire Gage (8 4/0) Termination Tooling
- CAMI Research CableEye® Tester
- Wardwell Wire Harness
  Braiding Machines

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#### 1. Connector

Provides quick disconnection of harness.

#### 3. Banding Clamp

Secures Metal Braided Shielding to EMI Backshell. Available in multiple sizes and applications.

# 5. Teflon Tape

Provides a non-stick environmental seal and heat protection to the harness and acts as a means of bundling wires together.

# 7. Heatshrink

Provides chafing, environmental, and chemical protection. Available and multiple sizes, colors, and application. Including clear to allow visual access.

#### 9. Heatshrink Boot

Seals cable end providing protection from contaminants and moisture.

# Capabilities

We are able to design and build harnesses ranging from high-speed data cables, digital video cables, and large gauge power cables, to complex branched wire harness assemblies.

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#### 2. EMI Backshell

Provides ground between connectors, and shields against Electromagnetic Interference (EMI)

#### 4. Electrical Contacts

Provides connection point for current or signal transfer within the connector.

# 6. Metal Braided Shielding

Provides continuous grounding and EMI shielding for entire length of the cable. Available in multiple zises, materials and finishes based on application.

#### 8. Labels

Provides for identification cables, connections, and other important information. Available in multiple materials, colors, sizes, and applications.

#### **10. Electrical Contact** Insertion/Removal Tool

Used to install and remove electrical contacts without damaging the wire, contact, or connector.



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